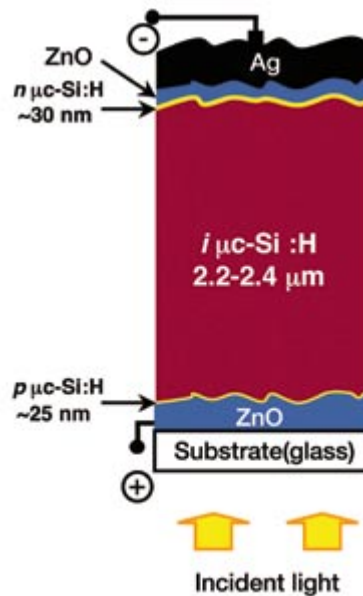


High Rate Plasma Process for High Efficiency Microcrystalline Silicon Solar Cells

High-rate deposition technique of hydrogenated microcrystalline silicon ($\mu\text{c-Si:H}$) light absorber is essentially required for low cost manufacturing of silicon-based thin film solar cells. We have developed a high-rate plasma process based on $\text{SiH}_4\text{-H}_2$ glow discharge for highly efficient $\mu\text{c-Si:H}$ *p-i-n* junction solar cells. In high-deposition-rate regime (2-3 nm/s), we observed a remarkable improvement in visible-infrared responses upon increasing deposition pressure (up to 7-9 Torr) under SiH_4 -depletion plasma condition, yielding high short circuit current. As a result, a maximum efficiency of 9.13% has been achieved at a deposition rate of 2.3 nm/s. We attribute the improved photovoltaic performance of high-pressure-grown $\mu\text{c-Si:H}$ to the structural evolution toward denser grain arrangement that prevents atmospheric impurity diffusion and post-oxidation of

grain boundaries.



Schematic illustration of $\mu\text{c-Si:H}$ single junction *p-i-n* solar cell

Takuya MATSUI

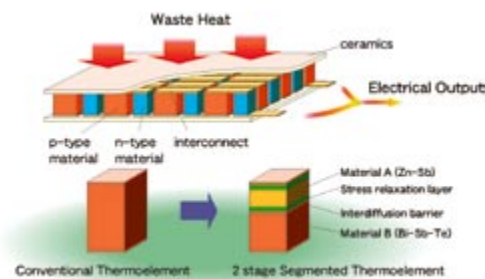
Research Center for Photovoltaics
e-mail: t-matsui@aist.go.jp
AIST Today Vol. 4, No.7 (2004) 13

Direct Power Generation from Waste Heat

- Development of lead-free high performance segmented thermoelements -

High performance lead-free p- and n-type segmented thermoelements which are designed to produce electric power at 10% conversion efficiency were developed. The p-type element consists of newly developed zinc-antimony compound (Zn_4Sb_3) and bismuth-antimony-telluride ($(\text{Bi,Sb})_2\text{Te}_3$) while the n-type consists of Skutterudite compound (CoSb_3) and bismuth telluride (Bi_2Te_3) based material. Zn_4Sb_3 exhibits superior performance over PbTe based material, which has been regarded as the best material for power generation.

A simulation software for thermoelectric power generation has also been developed to accelerate the development of the segmented thermoelements. The software has proven to be a powerful tool for designing thermoelectric modules.



A Schematic drawing of thermoelectric power generation module and a segmented thermoelement



A picture of two stage segmented thermoelements prepared by not pressing

Atsushi YAMAMOTO

Energy Technology Research Institute
e-mail: a.yamamoto@aist.go.jp
AIST Today Vol. 4, No.8 (2004) 14